



Certificate No:
TAK000023N

TYPE APPROVAL CERTIFICATE

This is to certify:

That the **Epoxy Systems**

with type designation(s)
SWANCOR HYVER 2250

Issued to

Swancor Highpolymer Co., Ltd.
Nantou City, Taiwan

is found to comply with

DNV class programme DNV-CP-0089 – Type approval – Epoxy resin systems
DNV rules for classification – High speed and light craft
DNV GL standard DNVGL-ST-0342 – Craft

Application :

Epoxy resin for use in marine vessels according to stated Rules/Standards.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Høvik** on **2022-02-07**

This Certificate is valid until **2027-02-06**.

DNV local station: **Kaohsiung**

for **DNV**

Approval Engineer: **Gisle Hersvik**

Gustav Heiberg
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: TA 251

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Product description

Vinyl ester modified epoxy infusion resin, **SWANCOR HYVER 2250**:

- SWANCOR HYVER 2250-A (Resin)
- SWANCOR HYVER 2250-B (Hardener)
- SWANCOR HYVER 1305 (Promotor)

Intended for vacuum infusion processes (SCRMIP or RTM).

The following indicative properties have been verified by Type Testing:

Property	Test Method	HYVER 2250		
Fracture Elongation	ISO 527	7.2	%	mean
Tensile Strength	ISO 527	84.3	MPa	mean
Water Absorption	ISO 62	59.4	mg	mean
HDT	ISO 75	85.6	°C	mean
Density	ISO 1675	1,085	g/cm ³	mean
Curing Procedure used for Type Testing	24 hrs at RT, 8 hrs at 80°C			

mean = mean of Type Test results

Application/Limitation

Manufacture of FRP components for applications including marine vessels - and rotor blades within wind energy (ref. DNV-ST-0376).

Any significant changes in design and / or quality of the material will render the approval invalid.

Type Approval documentation

Tests carried out

Type Testing carried out according to **Type Approval documentation**.

Marking of product

Product shall be marked with *manufacturer's name*: **Swancor Highpolymer Co., Ltd., Taiwan** and *type designation, weight, storage instructions etc.*

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

Periodical assessment

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Periodical assessments (for Certificate Retention and Certificate Renewal) shall be performed according to DNV-CP-0338.

This certificate is only valid if required Periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <https://approvalfinder.dnv.com>

END OF CERTIFICATE