DNV·GL

Certificate No:
TAP0000168

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Pipe Couplings, Flared or Welded Nipple Type

with type designation(s)
VOSS BV-10 Flared Couplings

Issued to
VOSS Fluid GmbH
Wipperfürth, Nordrhein-Westfalen, Germany

is found to comply with
DNV GL rules for classification – Ships Pt.4 Ch.6 Piping systems
DNV GL class programme DNVGL-CP-0185 – Type approval – Mechanical joints

Application :

Products approved by this certificate are accepted for installation on all vessels classed by DNV GL.

Temperature range:	**Refer to certificate.**
Max. working press.:	**250bar up to 800bar**
Sizes:	**6mm up to 42mm**

Issued at **Hamburg** on **2019-03-05**
This Certificate is valid until **2024-03-04**.
DNV GL local station: **Essen**

Approval Engineer: **Hagen Markus**

for **DNV GL**

Olaf Drews
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

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Product description

The VOSS Fluid BV-10 Flared coulings with 10° Flared cones with compatibility to 24° pipe coupling fittings according to ISO 8434-1, consist of the following components:

Component	**Material designation[1]**	**Design standards**
Clamping ring and Flared cones	Carbon steel with VOSS coat corrosion protection	VOSS Fluid
	1.4571	
O-ring (standard)	NBR	
Fittings[1]	Carbon steel	ISO 8434-1
	1.4571	
BV-10 Union nut[1]	Carbon steel	VOSS Fluid
	1.4571	
Tubes[2,3]	Carbon steel	DIN EN 10305-4
	Stainless steel	DIN EN 10305-1

Notes
[1] For detailed material designation refer to VOSS catalogue "Hydraulic connection technology, Edition 2018 - Section 9".
[2] For selection of the tubes refer to VOSS catalogue "Hydraulic connection technology, Edition 2018 - Section 9".
[3] Tube wall thickness acc. to DNV GL Ship Rules Pt.4, Ch.6, Section 9, Tables 3 and 4. Regarding material certificates refer Section 2, Table 3.

This type approval certificate includes coupling types as specified in the VOSS catalogue "Hydraulic connection technology, Edition 2018 - Section 3 – BV – 10 tube connecting parts".

In addition, the following couplings and accessories are included:

Coupling type	**Type designation**
Male stud connectors	SDS, SDE, SDL, SDT
Unions	S, E, T, K
Bulkhead unions, Welding bulkhead connectors	BHSLN, BHELN, BHSDSLN, WDBHS
Adjustable couplings with tube socket	SWE, SWT, SWL, SWSDS, SWS
Adjustable stud connectors with locknut	SDAE, SDAE45, SDAL, SDAT
Female and gauge connectors	S, PGS, SWPGS, SWOPGS
Component parts and accessories for couplings	
Double nipple	SD2S
Thread reducing couplings, Straight adapters ISO6149 / DIN3852	SDS
Blanking plug for ports, caps, plugs, Hexagonal nuts	PLIH/PLEH, PLB, PLO/PLOC, TBS, LN
Reinforcing sleeves	RS
Sealing rings	OR, PEFLEX

For the following coupling types limitations as specified in the Rules Pt.4, Ch.6 are to be observed:

Bulkhead unions
Coupling types with type designation BHLSN, BHELN, BHSDSLN are not approved through tank walls, watertight decks and bulkheads.
For application through fire divisions a separate type approval is required.

Coupling types WDBHS is approved through tank walls, watertight decks and bulkheads.
Through fire divisions the coupling and connected pipe is to be provided with same insulation material as used for the divisions. Total insulation length of 450mm.

Pipe connectors where pressure -tight joints are made on the threads are limited in the application as follows:
- Pipe connectors with parallel thread are not approved for pipe class I and II.
- Tapered or parallel thread is not approved for toxic or flammable media or services where fatigue, severe erosion or crevice corrosion is expected to occur.

Refer to DNVGL Rules, Pt.4, Ch.6 – Section 9 – 5.2.6.

Overview of threaded pipe couplings with limitations

Type	Name
SDS, SDE, SDL, SDT	Male stud connector sealing types tapered thread,
GP-SDS	Thread reducing couplings ISO 1179-2, 4
	Straight adapter ISO 6149/DIN 3852
SWSDS	Swivel connector sealing type tapered thread

All other fittings with thread connection not listed in the above table may be used without limitations

Application/Limitation
The VOSS Fluid BV-10 Flared coulings with 10° Flared cones are type approved for application in pipe class I, II and III-piping systems, as specified in DNV GL Ship Rules Pt. 4, Ch. 6, Sec. 9 Table 12 and 13 - compression couplings – fire resistant type.

The pipe couplings are not approved for application in high pressure fuel injection systems of combustion engines.

Temperature range
The temperature range of the VOSS BV-10 Flared couplings are limited by the soft seal material of the fittings.

Material	Lowest allowable Temperature	Maximum allowable Temperature
Carbon steel[2]	- 20°C[1]	+ 250°C
Stainless steel[2]	- 55°C	+ 400°C
NBR	- 35°C	+ 100°C
FKM	- 25°C	+ 200°C

Notes
[1] Lowest medium temperature -20°C and lowest environmental temperature -40°C. Refer to DIN 3859-1.
[2] For service temperatures above 120°C (carbon steel) and above 50°C (stainless steel) the pressure reductions factors specified in VOSS catalogue "Hydraulic connection technology", Edition 2018 - Section 9 are to be observed.

Temperature range examples

Stainless steel pipe fitting with NBR sealing	- 35°C up to +100°C
Carbon steel pipe fitting with FKM sealing	- 20°C up to +200°C

Selection of materials

It shall be noted that the selection of the materials considers the applicable service condition with respect to type of media, flow velocity, media temperature etc. and installation area of the piping system. In particular, the resistance to corrosion, erosion, oxidation and other deterioration during projected service life are to be taken into account.

Pipe couplings made of stainless steel material 1.4571 are not approved for application in sea water systems and unprotected installation against green sea on open deck.

Reference is made to DNVGL Rules Pt.4, Ch.6 – Section 2 – Materials.

Sizes and pressure range[2]

Tube O.D. mm	Nominal pressure PN[1]	
	Light Series	Heavy Series
6, 8, 10	500	800
12	400	630
14	n.a.	630
15	400	n.a.
16	n.a.	630
18	400	n.a.
20	n.a.	420
22	250	n.a.
25	n.a.	420
28	250	n.a.
30	n.a.	420
35	250	n.a.
38	n.a.	420
42	250	n.a.

Notes
[1] The PN of individual fittings acc. to actual VOSS catalogue "Hydraulic connection technology, Edition 2018 - Section 9" are to be observed.
[2] Max working pressure of the piping system depend on the selected pipe material and wall thickness.

Assembling and Installation

For the assembling and installation, Section 8 of the VOSS Fluid catalogue "Hydraulic connection technology, Edition 2018" is to be observed.

Type Approval documentation

Tests carried out

Test sope in accordance with DNV Type Approval Programme No.5-792.20,
GL VI-7-8 – Part 6 Requirements for Mechanical Components and Equipment and DNVGL CP-0185.

Marking of product

Component	**Scope**	**Example**
Fitting body	Manufacturer sign, supplier mark	VOSS; 1K
Nut	Size, suppliers mark	M24, 86
Clamping ring	Manufacturer sign, supplier mark	VOSS; 1K
Flared cones		
O-Ring	Colour	Black

Periodical assessment

To maintain the validity of the type approval certificate, periodical assessments at manufacturing place or owner of the certificate will be carried out by a DNV GL surveyor.

The objective of the periodical assessment is to verify that the conditions for the type approval have not been altered.

For detailed information refer to DNVGL Class Programme CP-0338, Section 4.

It is further to be noted that the Society shall be informed in case of:

- Product modifications which have an impact on the design and function characteristics of the products specified in the type approval certificate.
- Shifting of the production site or any additional production site.

Renewal assessment

In connection with the renewal assessment, burst pressure tests on different types of pipe couplings are to be carried out in the presence of the DNV GL surveyor.

The selection of the pipe coupling types, sizes and quantity is to be determined prior to the assessment.

At least one of the test assembly is to be manufactured in the presence of the surveyor according to the manufacturers specification.

End of certificate