



Certificate no.:  
**TAP00002TM**

# TYPE APPROVAL CERTIFICATE

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## This is to certify:

that the **Metallic Expansion Joints**

with type designation(s)  
**P195268**

issued to

**Masino Industry Oy**  
**Ylöjärvi, Finland**

is found to comply with

**DNV rules for classification – Ships Pt.5 Ch.7 Liquefied gas tankers**

## Application:

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**Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.**

**Temperature range:** -196 C°/+60°C

**Max. working press.:** 5 bar(g)

**Sizes:** DN250

Issued at **Høvik** on **2023-02-24**

This Certificate is valid until **2028-02-23**.

for **DNV**

DNV local unit: **Finland CMC**

Approval Engineer: **Alexandru Asmarandei**

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This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.  
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: TA 251

Revision: 2023-09

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## Product description

One single type metallic expansion bellows with welded ends, designed according to EJMA 10<sup>th</sup> edition:

| Size   | Code    | Internal Diameter | Pitch   | Height  | Ply x thk. | Convolutions |
|--------|---------|-------------------|---------|---------|------------|--------------|
| DN 250 | P195268 | 273 mm            | 19.6 mm | 24.5 mm | 3 x 0.5 mm | 11           |

### Materials:

Bellows & collar: 1.4404 according to EN 10028-7  
Pipe: 316L according to ASTM A312

## Application/Limitation

Expansion bellows covered by this certificate are found to be in compliance with the given design standard and may be installed in LNG/LPG cargo systems.

| Size   | Code    | Movement       |                  |              | Life cycles |
|--------|---------|----------------|------------------|--------------|-------------|
|        |         | Axial          | Lateral          | Angular      |             |
| DN 250 | P195268 | -0 mm / +10 mm | -2.5 mm / +11 mm | -0.5 °/+0.5° | 8000        |

Flow velocities in each bellow shall be limited as specified in EJMA 10th edition Table 4.10-1 when there is no sleeve installed.

Welding shall fulfil requirements in DNV-RU-SHIP Pt.2 Ch.4.

Materials and material protection chosen for the specific system shall be suitable for the intended medium and environmental conditions. Bellows of austenitic stainless steel shall not be used in direct contact with seawater.

The installation shall be done according to type approval holder's procedures.

## Production test

Each expansion bellow shall be subjected to minimum hydrostatic test pressure equal to 1.5 times internal design pressure in the presence of a DNV surveyor.

## Certification

Material of bellows shall have material certificates in accordance with DNV-RU-SHIP Pt.5 Ch.7 Sec.1 Table 8. All materials delivered with NV or works certificate shall be made at works approved by the Society.

Expansion Bellows covered by this certificate shall be delivered with a product certificate issued by the society.

## Type Approval documentation

### Tests carried out

Burst pressure test – Hydraulic Test - cyclic loading test (thermal movement) – Fatigue test (ship deformation)

### Marking of product

For traceability to this type approval, the compensators are to be marked with:

- Manufacturer's trade mark
- Type designation (as stated in the submitted drawings)
- Size
- Maximum working pressure
- Temperature range
- The flow direction, if applicable

### Periodical assessment

For retention of the Type Approval, a DNV Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNV-CP-0338.