

# TYPE APPROVAL CERTIFICATE

**This is to certify:****That the High Holding Power Anchor**

with type designation(s)

**CJ-17 HHP anchor 500kg - 20000kg**

Issued to

**Tengzhou Chengjin Machinery Manufacture Co., Ltd.  
Zaozhuang, China**

is found to comply with

**DNV GL rules for classification – Ships****Application :****Approved for use as High Holding Power Anchor according to DNV GL Rules for weights from 500kg to 20000kg, with 25% weight reduction compared to ordinary stockless anchor.****Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.**Issued at **Høvik** on **2018-07-06**This Certificate is valid until **2023-07-05**.DNV GL local station: **Qingdao**for **DNV GL**Approval Engineer: **Chi Wan Bang**

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**Aldo Matteucci**  
**Head of Section**

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



## Product description

CJ-17 HHP anchor from 500kg to 20000kg

## Application/Limitation

- This certificate(design assessment) is a verification of the design towards the listed rules/requirements. The assessment does not waive requirements for certification of the anchor (i.e. issuance of DNVGL product certificate) or classification procedure required by DNVGL rules for product installed on DNVGL classed vessels.
- The manufacturer is required to have a DNVGL surveyor witness all important production and tests as required.
- Each anchor and anchor shackle are to be delivered with required material certificates in accordance with Pt.3 Ch.1 Sec.3 Table 2 and Ch.11 Sec.1 [4.2] with the specifications from the approved drawing below. Materials specified to other standards than DNVGL Rules shall fulfill the relevant corresponding rules requirements in Pt.2.
- The shackle pin shall be a push fit in eyes of the shackle according to Pt.3 Ch.11 Sec.1 [4.4] and after a tight fit of the pin, proper welding on the free end of the pin directly to the shackle shall be carried out.
- Plate material in welded anchors shall be of the grades as given in the Table mentioned according to Pt.3 Ch.11 Sec.1 [4.2.2].
- All welding is to be carried out by qualified welders and according to approved welding procedures.
- Surveyor is to issue DNVGL Product Certificate and each anchor is to be tested prior to issuance of this. Proof load applied is to correspond to the weight of a normal stockless anchor, which is 4/3 of the HHP anchor weight according to Pt.3 Ch.11 Sec.1 [4.5].
- Relevant NDT shall be performed after proof load testing according to Pt.3 Ch.11 Sec.1 [4.5], and to the attending surveyor's satisfaction.

## Type Approval documentation

### Tests carried out

Seabed test to carried out on 2014-08-06, witnessed by DNV GL, sea trial report H2014-08. Additional seabed tests on 2014-08-09 and 2014-08-10, included in sea trial report H2014-08.

### Marking of product

Each anchor shall be stamped according to Rules Pt.3 Ch.11 Sec.1 [4.7].

### Periodical assessment

For retention of the Type Approval, a DNV GL Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNVGL-CP-0338.

## END OF CERTIFICATE