DNV·GL

Certificate No:
TAS00001VT

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Cargo Securing Devices

with type designation(s)
Welding Cone

Issued to
SEC Ship's Equipment Centre Bremen GmbH & Co. KG
Bremen, Germany

is found to comply with
DNV GL rules for classification – Ships

Application :

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.
SWL, tension (kN)
SWL, shear (kN) 210
SWL, compr. (kN)

Issued at **Hamburg** on **2019-01-11**
This Certificate is valid until **2024-01-10**.
DNV GL local station: **Bremerhaven**

Approval Engineer: **Aadil Wafdi**

for **DNV GL**

Andree Orth
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

© DNV GL 2014. DNV GL and the Horizon Graphic are trademarks of DNV GL AS.

Product description

Welding Cone

Application/Limitation

Load	Shear [kN]
Test Load	263
Breaking Load	420

Tests to be carried out:

- Production testing: At least 2% of the items delivered are to be selected and subjected to the test load.
- Material tests are to be included energy testing at -20°C, with the impact energy requirements acc. to DNVGL-CP-0068. The material shall be according to the approved drawings. Material certificates shall be 3.1 acc. to ISO 10474:2013.

Type Approval documentation

Drawing No.	Rev.	Title
P-WC 2012		Welding Cone

Drawing approval: Ref.No. 87373/00, dated 2000-10-06

Tests carried out

The prototype test was carried out in Shanghai, P.R. China, dated 2018-09-20 in accordance with the DNVGL-CP-0068.

Marking of product

Each item shall be marked by manufacturer for traceability.

Periodical Assessment

For retention of the Type Approval, a DNVGL surveyor shall perform a survey after 2 and 3.5 years, to verify that the Type Approval is complied with.

Manufactured by

Shanghai SEC Machinery Co., Ltd.