

TYPE APPROVAL CERTIFICATE

This is to certify:

That the lifting set for offshore containers

with type designation(s)
wire rope lifting set

Issued to

Core Lifting of Lafayette, LLC
Broussard, LA, USA

is found to comply with

DNV GL standard DNVGL-ST-E271 – 2.7-1 Offshore containers, January 2021

ISO 10855-2:2018 Offshore containers and associated liftings sets – Part 2: Design, manufacture and testing of lifting sets

IMO/MSC Circular 860

EN 13414-1 Wire rope slings

Application :

1, 2, 3, and 4 leg lifting sets, with forerunner where fitted, for lifting of:
- offshore container, with maximum gross mass 0 to 25000 kg

Issued at **Aberdeen** on **2021-10-04**

This Certificate is valid until **2026-10-03** .

for **DNV**

DNV local unit: **Houston**

Approval Engineer: **Alex Doig**

Elisabeth Legg
Principal Engineer

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Product description

This type approval replaces TAS0000163.

This type approval covers wire rope lifting sets assembled with Flemish eyes by Core Lifting of Lafayette, LLC in accordance with DNVGL-ST-E271, as described in Appendix 1.

The wire rope lifting sets assembled by Core Lifting of Lafayette, LLC consist of components from the following sub suppliers:

Component	Sub supplier (DNV to be informed and review new sub suppliers)	DNV type approval reference
Master link and Quad assembly	Crosby Group LLC Scaw South Africa (Pty) Ltd	TAS00002GE TAS00002KR TAS00002T3 TAS0000333 TAS0000337
Wire rope ¹⁾	Çelik Halat ve Tel Sanayi A.Ş. Chung Woo Rope Co. Ltd. DSR Wire Corp. Kiswire Ltd. Manho Rope & Wire Ltd. Steel Wire Rope Ltd. YoungHeung Iron&Steel	N/A
Shackles ²⁾	Crosby Group LLC Van Beest B.V Gunnebo-Anja Industrier AS Yoke Industrial Corp.	TAS00002GA TAS00002T2 TAS00002SS TAS00001D0 TAS000033J TAS00001B8 TAS0000241
Ferrules ³⁾	Crosby Group LLC Muncy Industries Columbus McKinnon Kulkoni Inc. Weir Esco	N/A
Thimbles ⁴⁾	Kulkoni Inc. Crosby Group LLC Muncy Industries Campbell	N/A

1) Wire ropes, fore runner and bottom legs, to be used in lifting slings assembled by Core Lifting of Lafayette, LLC to be 6x19 or 6x36, Classification Wire Rope, Bright or Drawn-Galvanized, Independent Wire Rope Core (IWRC), EIPS Grade, in accordance with API 9A, or equivalent.

2) Shackles are only considered part of the lifting set if captive (i.e. can not be removed after assembly of lifting set).

3) Ferrules/sleeves shall be in accordance with EN 13411-3, or equivalent.

4) Thimbles shall be in accordance with EN 13411-1, or equivalent.

Components shall be delivered with the following certificates:

- Master Links, Quad assemblies and Shackles:
- Wire Ropes:
- Thimbles and ferrules:

Certificates based on DNV type approval.

To be supplied with traceable material certificates in accordance with EN 10204, inspection certificate, type 3.1.

To be supplied with a material certificate in accordance with EN 10204, test report, type 2.2.

Application/Limitation

For each delivered drum of wire rope, a test leg with one eye in each end shall be prepared and tested to breaking. A reference should be made to the wire drum test report in each sling set certificate where that wire is used.

All production testing should be carried out in accordance with Core Lifting of Lafayette, LLC procedures, to be agreed with the local DNV office.

The manufacturer shall issue product certificates, in accordance with DNV GL-ST-E271 section 8.5, using Core Lifting of Lafayette, LLC form CLFM-026 revision 2. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

The WLL to be referenced in certificates and marked on lifting sets shall be the maximum working load limit (WLL) of the lifting set, as per the definition in DNVGL-ST-E271.

Lifting sets shall be assembled in accordance with the strength requirements described in DNVGL-ST-E271 section 8. The angle of the sling legs from vertical should be taken into account when choosing slings. This angle should normally be 45°, but smaller angles may be used.

If using wire rope manufactured in US Customary Units sizes (inch) for DNV Type Approved lifting sets, care should be taken to ensure that the correct minimum breaking load is applied during the selection process

Special lifting sets, assembled in accordance with the principles described in DNVGL-ST-E271 section 8 and appendix E, are also covered by this type approval. If unsymmetrical slings are to be assembled, the local DNV office shall be contacted to review each case, unless otherwise agreed in advance.

Note: The sling leg is not necessarily the weakest part of the lifting set. Master Link assemblies selected for lifting sets with legs at 45° may not be suitable for lifting sets with a smaller angle.

Type Approval documentation

Tests carried out

Prototype breaking load test of assembled wire rope sling leg.

Marking of product

For lifting sets manufactured in accordance with DNVGL-ST-E271: refer to section 8.

Periodical assessment

In order to maintain the validity of the type approval certificate, periodical assessments should be carried out every 12 months.

END OF CERTIFICATE

Appendix 1

Wire rope slings with Flemish eye and steel ferrules assembled by Core Lifting of Lafayette, LLC., covered by this type approval:

Product Name	Applicable Standards	Material Grades	Parameter range			
			Size(Ø) [mm]	WLL [t]	PL [kN]	BL [kN]
Steel wire rope	API 9A or equivalent	EIPS	max. 38.1 for forerunner	18.5	404	1010
			max. 31.8 for 4 leg lifting set	25	284	711
Link assemblies	EN 1677-4	Grade 8	22/20 to 44/44	~38.5	~944	~1511
Shackles	EN 13889	Grade 6	max. ~35 for 4 leg lifting set	~13.5	~264.9	~662