



Certificate no.:
TAS000047E

TYPE APPROVAL CERTIFICATE

This is to certify:

that the lifting set for offshore containers

with type designation(s)
wire rope lifting sets

issued to

Productos de Carga, S.A. de C.V.
Tlalnepantla de Baz, Mexico

is found to comply with

DNV standard DNV-ST-E271 – 2.7-1 Offshore containers, March 2023
ISO 10855-2:2018 Offshore containers and associated liftings sets – Part 2: Design, manufacture and testing of lifting sets
IMO/MSC Circular 860
EN 13414-1 Wire rope slings

Application:

1, 2, 3 and 4 leg lifting sets, with forerunner where fitted, for lifting of:
- offshore container, with maximum gross mass 0 to 25000 kg

Issued at **Aberdeen** on **2024-03-05**

This Certificate is valid until **2029-03-04**.

for **DNV**

DNV local unit: **Villahermosa**

Approval Engineer: **Elisabeth Legg**

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.
The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: TA 281

Revision: 2023-09

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Product description

This type approval covers wire rope lifting sets assembled using wire rope with diameter from 19.1 mm (3/4") to 51 mm (2") with Flemish eye by Productos de Carga, S.A. de C.V. in accordance with DNV-ST-E271.

The wire rope lifting sets assembled by Productos de Carga, S.A. de C.V. consist of components from the following sub suppliers:

Component	Sub supplier (DNV to be informed and review new sub suppliers)	DNV type approval reference
Master link and Quad assembly	Crosby Group LLC Gunnebo Industrier Aktiebolag McKinnon Chain South Africa (Pty) Ltd Yoke Industrial Corp., Ltd.	TAS00001D6 TAS0000302 TAS00002KR TAS00002GF TAS00002VZ TAS0000337 TAS00002SZ
Wire rope ¹⁾	Aceros Camesa S.A. de C.V. Usha Martin Americas Inc.	
Shackles ²⁾	Crosby Group LLC Royal Van Beest Group B.V. Yoke Industrial Corp.	TAS00002GA TAS000033J TAS0000241
Ferrules ³⁾	Wirop Americas, LLC	
Thimbles ⁴⁾	Crosby Group LLC	

1) Wire ropes used in forerunner and bottom legs of lifting sets shall be 6-stranded and of type 6x19 or 6x36 and may be fibre cored or steel cored, with wire rope grades 1770 N/mm² or 1960 N/mm², in accordance with EN 12385, or equivalent.

2) Shackles are only considered part of the lifting set if captive (i.e. cannot be removed after assembly of lifting set).

3) Ferrules/sleeves shall be in accordance with EN 13411-3, or equivalent.

4) Thimbles shall be in accordance with EN 13411-1, or equivalent.

Components shall be delivered with the following certificates:

- | | |
|---|--|
| - Master Links, Quad assemblies and Shackles: | Certificates based on DNV type approval. |
| - Wire Ropes: | To be supplied with traceable material certificates in accordance with EN 10204, inspection certificate, type 3.1. |
| - Thimbles and ferrules: | To be supplied with a material certificate in accordance with EN 10204, test report, type 2.2. |

Application/Limitation

For each delivered drum of wire rope, a test sample length with one eye in each end shall be prepared and tested to breaking. The test sample shall be assembled with the same terminations as required by DNV-ST-E271, i.e. with a thimble and ferrule used in each termination. A reference should be made to the wire drum test report in each sling set certificate where that wire is used.

All production testing should be carried out in accordance with Productos de Carga, S.A. de C.V., to be agreed with the local DNV office.

The WLL to be referenced in certificates and marked on lifting sets shall be the maximum working load limit (WLL) of the lifting set, as per the definition in DNV-ST-E271.

Lifting sets shall be assembled in accordance with the strength requirements described in DNV-ST-E271 section 8. The angle of the sling legs from vertical should be taken into account when choosing slings. This angle should normally be 45°, but smaller angles may be used.

Special lifting sets, assembled in accordance with the principles described in DNV-ST-E271 section 8 and appendix D, are also covered by this type approval. If unsymmetrical slings are to be assembled, the local DNV office shall be contacted to review each case, unless otherwise agreed in advance.

Note: The sling leg is not necessarily the weakest part of the lifting set. Master Link assemblies selected for lifting sets with legs at 45° may not be suitable for lifting sets with a smaller angle.

The manufacturer shall issue product certificates, in accordance with DNV-ST-E271 section 8.6, using the Productos de Carga, S.A. de C.V. form DS-GM-3 Version 00. This certificate shall only be used for lifting sets certified in accordance with this type approval certificate.

Type Approval documentation

Tests carried out

Prototype breaking load test of assembled wire rope sling leg.

Marking of product

For lifting sets manufactured in accordance with DNV-ST-E271 refer to section 8.

Periodical assessment

In order to maintain the validity of the type approval certificate, periodical assessments should be carried out every **6 months** in accordance with DNV-SE-0284. Periodical assessments will, where possible, be harmonised with other surveys and audits carried out.

This certificate is only valid if required periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <https://approvalfinder.dnv.com>