

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Wire/Gas combination

with trade name
Thermanit 17/15 TT / M21

Manufacturer

voestalpine Böhler Welding Germany GmbH
Hamm, Germany

is found to comply with
DNV GL rules for classification – Ships

with this approval

Grade	VL 5 Ni
Current	DC +
Approved diameter	1,0 - 1,2mm
Positions	All, except vertical-down.
Remarks	For Gas metal arc welding
	For VL 1.5 up to VL 5 Ni

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.

This Certificate is valid until **2020-12-31**.

Issued at **Hamburg** on **2016-07-27**

DNV GL local station: **Essen**

for **DNV GL**

Approval Engineer: **Dietmar Liebich**

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Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.