

TYPE APPROVAL CERTIFICATE

This is to certify:**That the Electrode**

with trade name
NI-C70S

Manufacturer

Kobe Steel, Ltd. Ibaraki Plant
Ibaraki Osaka Pef, Japan

is found to comply with

DNV GL rules for classification – Ships

DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade -H10

Current AC

Approved diameter 3,2 mm - 5,0 mm

Positions All, except vertical downwards

Remarks For welding of VL 1.5Ni up to VL 9Ni.

Also for fillet welding.

The min. yield strength of the weld metal 375 N/mm².

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.

Issued at **Hamburg** on **2018-04-06**

This Certificate is valid until **2023-04-05**.

DNV GL local station: **Kobe**

for **DNV GL**

Approval Engineer: **Ludger Hachmöller**

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Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.



Form code: WELD 1421a

Revision: 2016-12

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