

TYPE APPROVAL CERTIFICATE

This is to certify:**That the Flux Cored Wire/Gas combination**

with trade name

UltraCore 81K2C-H Plus / C1

Manufacturer

**Lincoln Electric Company
CLEVELAND, OH, USA**

is found to comply with

DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables**DNV GL rules for classification – Ships**

with this approval

Grade	IV Y46MS(H5)
Current	DC(+)
Approved diameter	1.0 – 1.6mm (0.045 - 1/16in.)
Positions	All, except vertical downwards
Remarks	Also for fillet welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.Issued at **Hamburg** on **2020-01-22**This Certificate is valid until **2024-06-30**.DNV GL local station: **New York**for **DNV GL**Approval Engineer: **Dietmar Liebich**

**Thorsten Lohmann
Head of Section**

Any significant change in design or construction may render this Certificate invalid.



Form code: WELD 1421a

Revision: 2016-12

www.dnvgl.com

Page 1 of 1

© DNV GL 2014. DNV GL and the Horizon Graphic are trademarks of DNV GL AS.