

TYPE APPROVAL CERTIFICATE

This is to certify:**That the Flux Cored Wire/Gas combination**

with trade name

diamondspark Ni1 RC-SR / M21

Manufacturer

**Voestalpine Böhler Welding Fileur S.r.l.
Cittadella PD, Italy**

is found to comply with

DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables**DNV GL rules for classification – Ships**

with this approval

Grade V Y46MS(H5) / IV Y46MS(H5) after PWHT**Current DC(+)****Approved diameter 1.2mm****Positions All incl. vertical downwards****Remarks PWHT: 620°C x 2 hours.****Also for fillet welding.****Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.**Issued at **Hamburg** on **2020-04-29**This Certificate is valid until **2024-06-30**.for **DNV GL**DNV GL local station: **Venice**Approval Engineer: **Dietmar Liebich****Thorsten Lohmann
Head of Section**

Any significant change in design or construction may render this Certificate invalid.

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