

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Wire/Gas combination

with trade name
Thermanit 22/09 / M13

Manufacturer
voestalpine Böhler Welding Germany GmbH
Hamm, Germany

is found to comply with
DNV GL rules for classification – Ships
DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC(+)
Approved diameter	0.8 - 2.4mm
Positions	All, except vertical downwards
Remarks	*) UNS S31803 (1.4462) Impact test at -40°C > 47 Joule For Gas metal arc welding (GMAW)

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2021-07-12**

This Certificate is valid until **2025-12-31**.

for **DNV**

DNV local station: **Essen**

Approval Engineer: **Dietmar Liebich**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.

