Certificate No:
TAW0000508

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Flux Cored Wire/Gas combination

with trade name
Cryo-Shield 625 / M21

Manufacturer
ESAB Seah Corp.
Changwon-si, Gyeongsangnam-do, Republic of Korea

is found to comply with
DNV GL rules for classification – Ships
DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade	**- MS**
Current	**DC(+)**
Approved diameter	**1.2 mm**
Positions	**All, except vertical downwards**
Remarks	**For welding of VL 1.5Ni up to VL 9Ni** **Impact test at -196°C average value > 27 Joule** **Also for fillet welding** **The min. yield strength of the weld metal 400 N/mm²**

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2021-09-22**
This Certificate is valid until **2026-09-21**.
DNV local station: **Gimhae Station**

Approval Engineer: **Ludger Hachmöller**

for **DNV**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.
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