



Certificate No:
TAW000053F

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Flux Cored Wire/Gas combination

with trade name
BÖHLER Q 71.1 RC (M) / M21

Manufacturer
voestalpine Böhler Welding (China) Co., Ltd.
Suzhou, China

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	III YMS(H10)
Current	DC(+)
Approved diameter	1,2 mm - 1,6 mm (0.045 in. - 1/16 in.)
Positions	All, including vertical downwards
Remarks	Also for fillet welding Wire: Only valid for lot numbers starting with T218

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2022-05-17**

This Certificate is valid until **2027-05-16**.

for **DNV**

DNV local station: **Shanghai**

Approval Engineer: **Dietmar Liebich**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.

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