



Certificate No:
TAW0000565

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Wire/Gas combination

with trade name
T Union GM 100 / M21

Manufacturer

voestalpine Böhler Welding (China) Co., Ltd.
Suzhou, China

is found to comply with

DNV rules for classification – Ships

DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	V Y69MS H5
Current	DC+
Approved diameter	1.0 - 1.2 mm
Positions	All, except vertical downwards
Remarks	

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2022-03-07**

This Certificate is valid until **2027-03-06**.

for **DNV**

DNV local station: **Shanghai**

Approval Engineer: **Dietmar Liebich**

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Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.

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