

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Flux Cored Wire/Gas combination

with trade name
DW-2594 /C1

Manufacturer
Kobe Steel, Ltd. Ibaraki Plant
Ibaraki, Osaka Pef, Japan

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC (+)
Approved diameter	1,2 mm
Positions	Flat, horizontal and vertical upwards
Remarks	*) AWS A5.22 E2594T1-1 FCAW of ferritic-austenitic stainless steels (Super Duplex: S32750, S32760, etc.), Shielding gas: 100% CO₂, Also for fillet welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2022-09-07**

This Certificate is valid until **2027-09-06**.

for **DNV**

DNV local station: **Kobe**

Approval Engineer: **Gabi Dau**

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Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.

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