Certificate No:
TAW00005DK

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Flux Cored Wire/Gas combination

with trade name
K-80TK2 (2x) / C1

Manufacturer
Heung Kuk Steel Wire Co., Ltd.
Pohang, Korea, Republic of

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	**V Y40M (H5)**
Current	**DC (+)**
Approved diameter	**1.4 mm**
Positions	**Flat**
Remarks	**For tandem welding**
	Also for fillet welding in horizontal position

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2023-04-26**
This Certificate is valid until **2028-04-25**.
DNV local unit: **Gimhae Station**

Approval Engineer: **Gabi Dau**

for **DNV**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.
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