



Certificate no.:
TAW00005N9

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Flux Cored Wire/Gas combination

with trade name
FOXcore 2209-T1 HD / C1

Manufacturer
voestalpine Böhler Welding Austria GmbH
Kapfenberg, Austria

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC(+)
Approved diameter	1.2 mm
Positions	All, except vertical downwards
Remarks	*) For welding of ferritic-austenitic (duplex) stainless steels (UNS S31803, 1.4462) Impact test at -50°C average value >27 Joule Also for fillet welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-04-15**

This Certificate is valid until **2029-04-14**.

DNV local unit: **Augsburg**

for **DNV**

Approval Engineer: **Ludger Hachmöller**

Any significant change in design or construction may render this Certificate invalid.

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