



Certificate no.:
TAW00005TK

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Wire/Flux combination

with trade name
LNS 140TB (2x) / 995N

Manufacturer
Lincoln Electric Europe B.V.
Nuenen, Netherlands

is found to comply with
DNV rules for classification – Ships
DNV offshore standards
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	IV YM(H5), V Y42T(H5)
Current	AC / DC(+)
Approved diameter	2 x 4.0 mm
Positions	Flat
Remarks	SAW one-side multi-run (M) welding max. thickness 35 mm SAW two-run technique (T) max. thickness 30 mm SAW one-side one-run welding max. thickness 16 mm Wire: Only valid for lot numbers starting with M1 Flux: Only valid for lot numbers starting with D1

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-08-07**

This Certificate is valid until **2029-06-30**.

for **DNV**

DNV local unit: **Essen**

Approval Engineer: **Ludger Hachmöller**

Any significant change in design or construction may render this Certificate invalid.

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