



Certificate no.:
TAW00005VA

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Wire/Gas combination

with trade name
Thermanit 25/09 / I1

Manufacturer
voestalpine Böhler Welding Germany GmbH
Hamm, Germany

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC(-)
Approved diameter	2.4 mm
Positions	Flat and vertical upwards
Remarks	*) Classification: EN ISO 14343-A: W 25 9 4 N L AWS A5.9 ER 2594 For ferritic-austenitic stainless steels (Super Duplex Steel like UNS S32750) TIG welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2024-12-09**

This Certificate is valid until **2029-12-08**.

DNV local unit: **Essen**

for **DNV**

Approval Engineer: **Ludger Hachmöller**

Any significant change in design or construction may render this Certificate invalid.

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