Certificate no.:
TAW00005X9

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Wire/Flux combination

with trade name
HWSAW2594 / HWSJ606

Manufacturer
Harbin Well Welding Co., Ltd.
Harbin, Heilongjiang, China

is found to comply with
DNV rules for classification – Ships
DNV offshore standards
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	**DC(+)**
Approved diameter	**2.0 mm - 2.4 mm**
Positions	**Flat**
Remarks	***) For welding of ferritic-austenitic stainless steels (Duplex) UNS S32750**

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2025-07-09**
This Certificate is valid until **2030-07-08**.
DNV local unit: **Dalian NB & CMC**

for **DNV**

Approval Engineer: **Ludger Hachmöller**

Any significant change in design or construction may render this Certificate invalid.
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