Certificate no.:
TAW0000634

TYPE APPROVAL CERTIFICATE

This is to certify:

that the Wire/Gas combination

with trade name
ST-309L / I1

Manufacturer
Hyundai Welding (Kunshan) Co., Ltd.
Kunshan City, **China**

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	**NV 309L**
Current	**DC(-)**
Approved diameter	**1.2 mm - 3.2 mm**
Positions	**All, except vertical downwards**
Remarks	**For TIG welding** **Test temp. - 60°C** **Also for fillet welding**

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2025-11-17**
This Certificate is valid until **2030-11-16**. for **DNV**
DNV local unit: **Shanghai**

Approval Engineer: **Dietmar Liebich**

Any significant change in design or construction may render this Certificate invalid.
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